

Work Order ID 84415

Tuesday, June 19, 2012 11:42:18 AM

84415

DUPLICATE

Page 1

Item ID: D412-704-045

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: Cable Assembly (212/214/412)

Stop

NS2

Start Date: 5/11/2012 Start Qty: 5.00

5

Cust Item ID:

Required Date: 5/25/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

MF

Date:

12-06-19

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9611

A

IIN D412-704

C

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg

5

φ

FF 12-06-19

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

8/2/06/19

C

Work Order ID 84415***84415***

Page 2

Tuesday, June 19, 2012 11:42:18 AM

Item ID: D412-704-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Cable Assembly (212/214/412)

Stop ***NS2***Start Date: 5/11/2012 Start Qty: 5.00 ***5***

Cust Item ID:

Required Date: 5/25/2012 Req'd Qty: 5.00 ***5***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

Identify as per dwg & Stock Location: 223

0.00

120

Packaging

Memo

0.00

Packaging

5

12/06/2013

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/6/2013

MW 12/06/2013

Picklist Print

Tuesday, June 19, 2012 11:42:17 AM

Page 1

Work Order ID: 84415

Parent Item: D412-704-045

Parent Item Name: Cable Assembly (212/214/412)

Start Date: 5/11/2012

Required Date: 5/25/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:B05.01.28 Added Figures 1-2KJ/RF
IPP Rev:C 08-10-08 as per revB DD verified by:EC
9611 DD verf:EC
IPP REV:D 12.05.10 per DSI

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-10A Bolt		Purchased	No			100	Each	139.0000	1	5	(5)	FF 12-06-19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		8							
				119084		8							
				ST351		131							
				117795		2							
				120873		129			5				
AN3-5A Bolt		Purchased	No			100	Each	964.0000	1	5	(5)	FF 12-06-19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		964							
				115371		46							
				117423		124							
				118626		31							
				119355		200							
				120187		500							
				121185		63			5				
* AN960JD10 Washer	NAS1149D0363J	Purchased	No			100	Each	0.0000	2	10	(5)	FF 12-06-19	
				121524									
* AN960JD10L Washer	NAS1149D0332J	Purchased	No			100	Each	0.0000	2	10	(5)	FF 12-06-19	
				121011									
D3217-3 Cable 80.5"		Manufactured	No			100	Each	17.0000	1	5	(5)	FF 12-06-19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST223		17							
				79806		1							
				83195		6							
				84429		10			5				

Picklist Print

Tuesday, June 19, 2012 11:42:18 AM

Page 2

Work Order ID: 84415

Parent Item: D412-704-045

Parent Item Name: Cable Assembly (212/214/412)

Start Date: 5/11/2012

Required Date: 5/25/2012

Start Qty: 5.00

Required Qty: 5.00

D3257-1 Manufactured No
Fitting

100 Each 8.0000

1

5

(5) FF 12-06-19

Location

Loc Qty

Loc Code

ST035

8

83196

8

5

D3258-1 Manufactured No
Angle Bracket

100 Each 12.0000

1

5

(5) FF 12-06-19

Location

Loc Qty

Loc Code

ST035

12

76165

12

5

MS21042L3 Purchased No
Nut

100 Each 1,696.0000

2

10

(5) FF 12-06-19

Location

Loc Qty

Loc Code

ST300

1696

117885

32

119017

816

119075

138

121444

710

10

NAS509-3 Purchased No
Nut

100 Each 63.0000

3

15

(5) FF 12-06-19

Location

Loc Qty

Loc Code

FP-B

1

121524

1

ST280

62

118384

12

121827

50

16

Tuesday, June 19, 2012 11:42:18 AM

Shop Packet Print

Page 2

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-704 REV. C OR EARLIER
AND ICA-D412-704 REV. 4 OR EARLIER
REF CANADIAN STC SH93-34
REF FAA STC SR00957NY
REF EASA STC EASA.IM.R.00696

PURPOSE

The purpose of this Dart Service Instruction is to correct part number error in Installations Instruction IIN-D412-704 Rev. C or earlier and Instructions for Continued Airworthiness ICA-D412-704 Rev. 4 or earlier. The AN3-13A bolt should be replaced with an AN3-10A bolt in Figure 5 - Detail L in IIN-D412-704 and Figure 25-4 Detail L in ICA-D412-704. See sheet 2.

PART LIST CORRECTION

Revise Part Lists in IIN-D412-704 & ICA-D412-704 as follows:

NOW

Qty -043	Qty -045	Part Number	Description
X		D205-704-043	CABLE ASSEMBLY (205)
	X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1	1	AN3-10A	BOLT

WAS




Qty -043	Qty -045	Part Number	Description
X		D205-704-043	CABLE ASSEMBLY (205)
	X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1	1	AN3-13A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

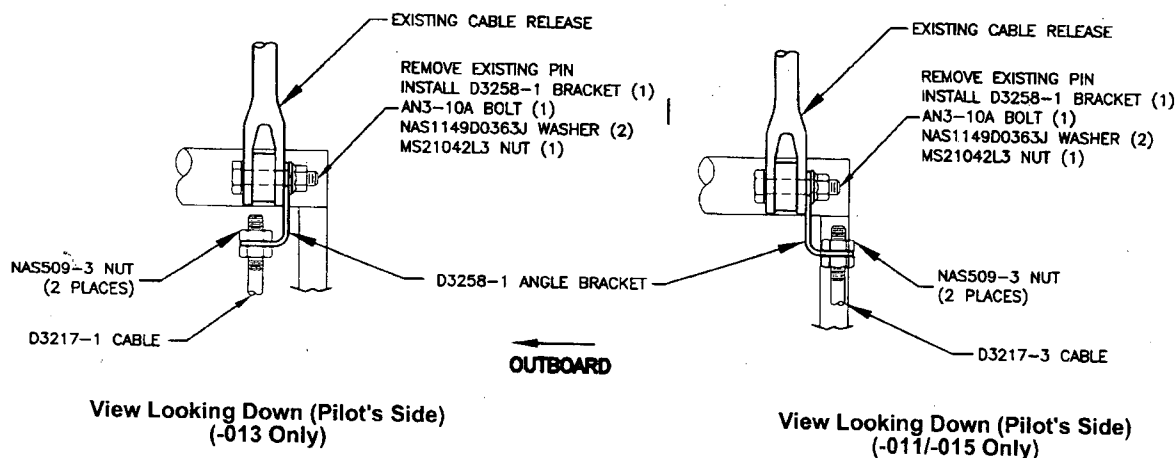
DATE: 12.05.07
CERT. NO.: SH93-34
ISSUE NO.: 2

A	NEW ISSUE (REF PAR)	RF	12.05.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9611	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PART NUMBER CORRECTION NTS	
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FIGURES CORRECTION

Revise Detail L Figure 5 of IIN-D412-704 and Detail L Figure 25-4 of ICA-D412-704 as follows:

NOW



WAS

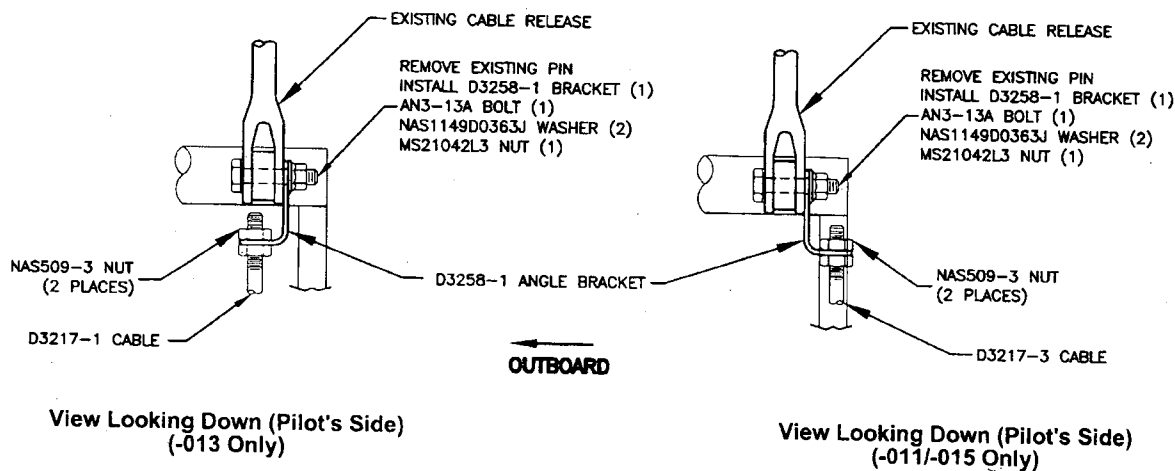


Figure 5 - Detail L or Figure 25-4 - Detail L

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.05.07
CERT. NO.: SH93-34
ISSUE NO.: 2

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
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